



- Gradual work
- Burr-free chamfers
- Excellent surface finish
- Minimum vibrations
- Reduction of chip sticking

- 90° milling angle
- Tri-flat shank
- 5% cobalt HSS



Application



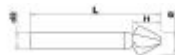
K- Ferrous Cast iron with Short Chips
 M- Stainless steels
 N- Non-ferrous alloys
 O- Composites
 P- Ferrous Long Chip Steels

Features



Properties and benefits

- + 90° milling angle : For 90° chamfering operation. ➡ For making 90° chamfering to down screw and/or rivet heads.
- + Tri-flat shank: cylindrical shank with 3x 120° flats, for 3-piece drill chucks. ➡ Enables maximum torque transmission Prevents the rotation of the bit in the chuck. Specially adapted for through-holes.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².



Item number M3	EAN (13 digits)	M3 Cutter diameter	Handle diameter or CM	Drill diameter d3	Total length	Trimmed length
10366420630	3221912343307	6,3	5	1,5	45	
10366420830	3221912343321	8,3	6	2	50	
10366421040	3221912343338	10,4	6	2,5	50	
10366421240	3221912343345	12,4	8	2,7	56	
10366421650	3221912343352	16,5	10	3,2	60	
10366422050	3221912343369	20,50	10	3,5	63	
10366422500	3221912343376	25	10	3,8	67	
10366423100	3221912343383	31	12	4,2	71	