

# 11436770047 | 6 fully ground HSS STEAM metal drill bits, Split point, Ø 2 to 8 mm

Drill bit for the precise drilling of steels and cast irons, thanks to its self-centring sharpening.



- Especially for high-strength steels and cast irons
- Rapid drilling
- Tough
- Versatile use
- Automatic centring
- Cylindrical shank
- 30° type N flute
- High-speed steel
- 118° tip

Ø 2- 3- 4- 5- 6- 8mm - CLIPSTER Case





#### Machine









### **Features**



























#### **Properties and benefits**

- + Split-point grinding:reduction of the drill tip. 

  Enables the simple self-centring of the drill bit on the smoothest of surfaces. Significantly reduces the requried axial load.
- + Cylindrical shank: the diameter of the shank is equal to the diameter of the tip. Callindrical shank: the diameter of the shank is equal to the diameter of the tip. CNC machine tools.
- + 30° type N flute: normal flute profile with a 30° helix angle. 🕏 Suitable for general use. Provides good rigidity to the tool, as well as excellent drilling precision.
- High-speed steel: HSS substrate ♥ For general use in steels and cast irons up to 950 N/mm²
- 118° tip: 118° tip angle for the sharpening of the drill bit. Suitable for general use in materials with long shavings. Enables the rapid attach of the material and simple centring.

## Données de gestion :

PCB: 1 / Kilogram.: 0,156 / Dimensions: 0170x0065x0022 mm / EAN: 3221910050535