

Manual reamer for accurately calibrating a cylindrical hole (bore) made with a drill bit.

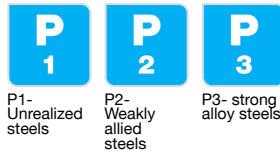


- Versatile use
- High-speed steel

**Machine**



**Application**



**Features**



**Properties and benefits**

+ High-speed steel: HSS substrate ➡ For general use in steels and cast irons up to 950 N/mm<sup>2</sup>



| Code        | EAN           | Ø         | d2   | L   | I   | I3 | QTY | PCB |
|-------------|---------------|-----------|------|-----|-----|----|-----|-----|
| 10400610100 | 3221910641368 | 0,9-1,4   | 1.5  | 46  | 28  |    | 1   | 1   |
| 10400610120 | 3221910641375 | 1,1-1,7   | 1.8  | 50  | 32  |    | 1   | 1   |
| 10400610150 | 3221910641382 | 1,4-2,1   | 2.2  | 57  | 37  |    | 1   | 1   |
| 10400610200 | 3221910641399 | 1,9-2,8   | 3.1  | 72  | 48  |    | 1   | 1   |
| 10400610250 | 3221910641405 | 2,4-3,3   | 3.1  | 72  | 48  |    | 1   | 1   |
| 10400610300 | 3221910641412 | 2,9-4     | 4    | 80  | 58  |    | 1   | 1   |
| 10400610400 | 3221910641429 | 3,9-5,2   | 5    | 93  | 68  |    | 1   | 1   |
| 10400610500 | 3221910641436 | 4,9-6,3   | 6.3  | 105 | 73  |    | 1   | 1   |
| 10400610600 | 3221910641443 | 5,9-8     | 8    | 140 | 105 |    | 1   | 1   |
| 10400610700 | 3221910641450 | 6,9-9     | 9    | 140 | 105 |    | 1   | 1   |
| 10400610800 | 3221910641467 | 7,9-10,8  | 10   | 185 | 145 |    | 1   | 1   |
| 10400610900 | 3221910641474 | 8,9-11,8  | 11.8 | 190 | 145 |    | 1   | 1   |
| 10400611000 | 3221910641481 | 9,9-13,4  | 12.5 | 220 | 175 |    | 1   | 1   |
| 10400611200 | 3221910641498 | 11,8-16   | 14   | 260 | 210 |    | 1   | 1   |
| 10400611400 | 3221910641504 | 13,8-18   | 18   | 260 | 210 |    | 1   | 1   |
| 10400611600 | 3221910641511 | 15,8-20,4 | 18   | 280 | 230 |    | 1   | 1   |
| 10400611800 | 3221910641528 | 17,8-22,4 | 22.4 | 290 | 230 |    | 1   | 1   |
| 10400612000 | 3221910641535 | 19,8-24,8 | 22.4 | 310 | 250 |    | 1   | 1   |
| 10400612200 | 3221910641542 | 21,8-26,8 | 26.8 | 320 | 250 |    | 1   | 1   |
| 10400612500 | 3221910641559 | 24,7-30,7 | 28   | 370 | 300 |    | 1   | 1   |