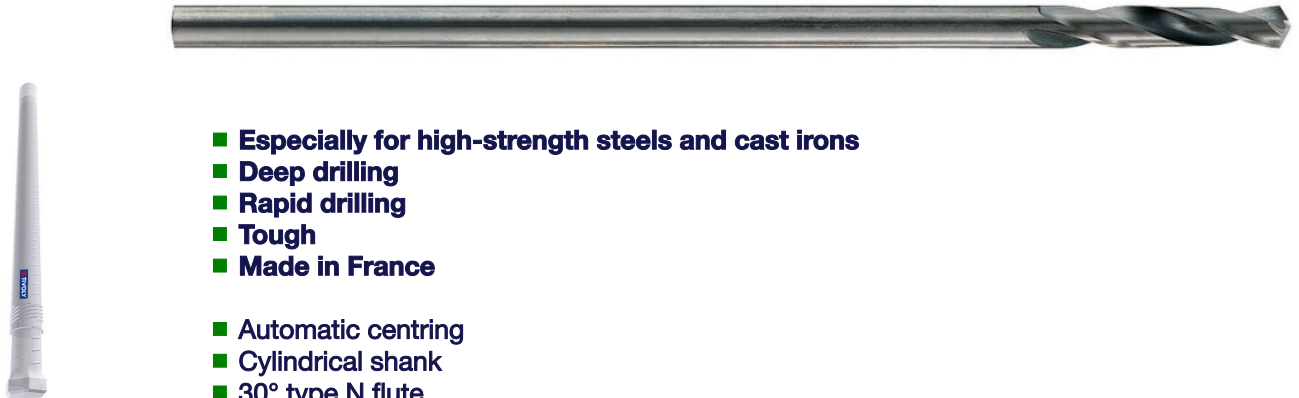


# 1140541 | Fully ground HSS metal drill bit -STEAM treatment -TivolyNorm -h8 -Special cladding -L150 mm -Split point

Quick drill for drilling steel and stainless steel cladding.

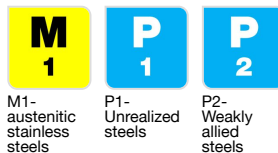


- Especially for high-strength steels and cast irons
- Deep drilling
- Rapid drilling
- Tough
- Made in France
- Automatic centring
- Cylindrical shank
- 30° type N flute
- High-speed steel
- 118° tip

## Machine



## Application



## Features



## Properties and benefits

- + Split-point grinding:reduction of the drill tip. ➡ Enables the simple self-centring of the drill bit on the smoothest of surfaces. Significantly reduces the required axial load.
- + Cylindrical shank: the diameter of the shank is equal to the diameter of the tip. ➡ Enables versatile use on portable electrical tools and CNC machine tools.
- + 30° type N flute: normal flute profile with a 30° helix angle. ➡ Suitable for general use. Provides good rigidity to the tool, as well as excellent drilling precision.
- + High-speed steel: HSS substrate ➡ For general use in steels and cast irons up to 950 N/mm<sup>2</sup>
- + 118° tip: 118° tip angle for the sharpening of the drill bit. ➡ Suitable for general use in materials with long shavings. Enables the rapid attack of the material and simple centring.



Code	EAN	Ø	d2/CM	L	l	lu	QTY	PCB
11405410400	3221910174392	4	4	150	35		1	10
11405410505	3221910174408	5.05	5.05	150	35		1	10
11405410565	3221910174439	5.65	5.65	150	35		1	10
11405410580	3221910174446	5.8	5.8	150	35		1	10
11405410595	3221910174453	5.95	5.95	150	35		1	10