

Tap for steel. Passing tail.



- Threading of standard Steels
- Spiral flute
- 5% cobalt HSS

**Machine**



**Application**



P1- Unrealized steels  
P2- Weakly allied steels

**Features**



**Properties and benefits**

- + Spiral flute : A flute shape that allows chips to be evacuated through the entrance to the hole. ➡ Allows better heat resistance due to better chip evacuation. For blind holes.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
160355100250045	3221912361233	M & MF 2.5	0.45	DIN 374376	2,05	56	5	2-2.5	2,10	1	1	
160355100300050	3221912312471	M & MF 3	0.5	DIN 374376	2,50	56	5	2-2.5	2,10	1	1	
160355100350060	3221912361240	M & MF 3.5	0.6	DIN 374376	2,90	56	6	2-2.5	2,10	1	1	
160355100400070	3221912233899	M & MF 4	0.7	DIN 374376	3,30	63	7	2-2.5	3,30	1	1	
160355100500080	3221912012746	M & MF 5	0.8	DIN 374376	4,20	70	9	2-2.5	2,70	1	1	
160355100600100	3221912044198	M & MF 6	1	DIN 374376	5,00	80	10	2-2.5	3,40	1	1	
160355100700100	3221912361264	M & MF 7	1	DIN 374376	6,00	80	10	2-2.5	4,30	1	1	
160355100800125	3221912012753	M & MF 8	1.25	DIN 374376	6,75	90	12	2-2.5	4,90	1	1	
160355101000150	3221912013224	M & MF 10	1.5	DIN 374376	8,50	100	14	2-2.5	5,50	1	1	
160355101100150	3221912336170	M & MF 11	1.5	DIN 374376	9,50	100	14	2-2.5	6,20	1	1	
160355101200175	3221912006097	M 12	1,75	DIN 376	10,25	110	16	2-2.5	7,00	1	1	
160355101400200	3221912006110	M 14	2	DIN 376	12,00	110	18	2-2.5	9,00	1	1	
160355101600200	3221912006127	M 16	2	DIN 376	14,00	110	18	2-2.5	9,00	1	1	
160355101800250	3221912006134	M 18	2,5	DIN 376	15,50	125	25	2-2.5	11,00	1	1	
160355102000250	3221912006141	M 20	2,5	DIN 376	17,50	140	25	2-2.5	12,00	1	1	
160355102200250	3221912108586	M & MF 22	2.5	DIN 374376	19,50	140	25	2-2.5	14,50	1	1	
160355102400300	3221912006158	M 24	3	DIN 376	21,00	160	30	2-2.5	14,50	1	1	
160355102700300	3221912006165	M 27	3	DIN 376	24,00	160	30	2-2.5	16,00	1	1	
160355103000350	3221912006172	M 30	3,5	DIN 376	26,50	180	35	2-2.5	18,00	1	1	
160355103300350	3221912006189	M 33	3,5	DIN 376	26,50	180	40	2-2.5	20,00	1	1	
160355104200450	3221912322838	M & MF 42	4.5	DIN 374376	37,50	200	56	2-2.5	24,00	1	1	
160355100600075	3221912361257	M & MF 6	0.75	DIN 374376	5,25	80	12	2-2.5	4,90	1	1	
160355100800100	3221912019745	M & MF 8	1	DIN 374376	7,00	90	12	2-2.5	4,90	1	1	

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160355101000075	3221912361271	M & MF	10	0.75	DIN 374376	9,25	90	12	2-2.5	5,50	1	1
160355101000125	3221912029065	M & MF	10	1.25	DIN 374376	8,75	100	14	2-2.5	5,50	1	1
160355101000100	3221912029058	M & MF	10	1	DIN 374376	9,00	90	12	2-2.5	5,50	1	1
160355101200150	3221912006080	MF	12	1,5	DIN 374	10,50	100	14	2-2.5	7,00	1	1
160355101200100	3221912260178	M & MF	12	1	DIN 374376	11,00	100	14	2-2.5	7,00	1	1
160355101200125	3221912019752	M & MF	12	1.25	DIN 374376	10,75	100	14	2-2.5	7,00	1	1
160355101400150	3221912006103	MF	14	1.5	DIN 374	12,50	100	18	2-2.5	9,00	1	1
160355101400100	3221912063236	M & MF	14	1	DIN 374376	13,00	100	16	2-2.5	9,00	1	1
160355101500100	3221912195654	M & MF	15	1	DIN 374376	14,00	100	16	2-2.5	9,00	1	1
160355101800150	3221912017475	M & MF	18	1.5	DIN 374376	16,50	110	18	2-2.5	9,00	1	1
160355101800200	3221912361288	M & MF	18	2	DIN 374376	16,00	125	28	2-2.5	11,00	1	1
160355102000150	3221912012760	M & MF	20	1.5	DIN 374376	18,50	125	25	2-2.5	12,00	1	1
160355102000200	3221912361295	M & MF	20	2	DIN 374376	18,00	140	25	2-2.5	12,00	1	1
160355102200150	3221912018779	M & MF	22	1.5	DIN 374376	20,50	125	18	2-2.5	14,50	1	1
160355102400100	3221912200815	M & MF	24	1	DIN 374376	23,00	140	18	2-2.5	14,50	1	1
160355102600200	3221912361301	M & MF	26	2	DIN 374376	24,00	140	18	2-2.5	14,50	1	1
160355103000200	3221912336408	M & MF	30	2	DIN 374376	28,00	150	22	2-2.5	18,00	1	1
160355103200200	3221912361318	M & MF	32	2	DIN 374376	30,00	150	22	2-2.5	18,00	1	1