

Roughing.



- Versatile use
- Superior long life

- 8% cobalt HSS
- TiAlN coating

Application



M1-
austenitic
stainless
steels

N- Non-
ferrous
alloys

P- Ferrous
Long Chip
Steels

Features



Properties and benefits

- + 8% cobalt high-speed steel : HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness). ➡ For general use in metals up to 1400 N/mm²;
- + TiAlN coating: TiAlN base, thickness 2/4µm, hardness 3000HV, coefficient of friction 0.4, heat resistance 900°C. ➡ Thermal shield. Allows you to increase service life, cutting speed, and progress. Reduces the axial load. Versatile uses.

Item number	M3 EAN (13 digits)	M3 Cutter diameter	Handle diameter or CM	Total length	Trimmed length	Number of teeth
80371510600	3221910883348	6	6	57	13	
80371510800	3221910883355	8	10	69	19	
80371511000	3221910883362	10	10	72	22	
80371511200	3221910883379	12	12	83	26	
80371511600	3221910883386	16	16	92	32	
80371512000	3221910883393	20	20	104	38	