

Manual tapping of steels.



- Threading of standard Steels
- Gradual work
- High-speed steel

Machine



Application



P1-
Unrealized
steels

Features



Properties and benefits

- + High-speed steel: HSS substrate
- ➡ For general use in steels and cast irons up to 950 N/mm²



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
952102100005440	8420609250187	UNF N°5	44	DIN 2181	2,70	40	11	2 > 6.5	2,70	2	1	
952102100006400	8420609250194	UNF N°6	40	DIN 2181	3,00	45	13	2 > 6.5	3,00	2	1	
952102100008360	8420609250200	UNF N°8	36	DIN 2181	3,50	45	13	2 > 6.5	3,40	2	1	
952102100010320	8420609250217	UNF N°10	32	DIN 2181	4,10	50	16	2 > 6.5	4,90	2	1	
952102100012280	8420609250224	UNF N°12	28	DIN 2181	4,70	50	18	2 > 6.5	4,90	2	1	
952102100140280	8420609250248	UNF 1/4"	28	DIN 2181	5,50	56	22	2 > 6.5	4,90	2	1	
952102100516240	8420609250279	UNF 5/16"	24	DIN 2181	6,90	63	25	2 > 6.5	4,90	2	1	
952102100380240	8420609250262	UNF 3/8"	24	DIN 2181	8,50	70	25	2 > 6.5	5,50	2	1	
952102100716200	8420609250293	UNF 7/16"	20	DIN 2181	9,90	75	30	2 > 6.5	6,20	2	1	
952102100120200	8420609250231	UNF 1/2"	20	DIN 2181	11,50	80	32	2 > 6.5	7,00	2	1	
952102100916180	8420609250316	UNF 9/16"	18	DIN 2181	12,90	90	32	2 > 6.5	9,00	2	1	
952102100580180	8420609250286	UNF 5/8"	18	DIN 2181	14,50	90	32	2 > 6.5	9,00	2	1	
952102100340160	8420609250255	UNF 3/4"	16	DIN 2181	17,50	105	35	2 > 6.5	11,00	2	1	
952102100780140	8420609250309	UNF 7/8"	14	DIN 2181	20,50	110	35	2 > 6.5	14,50	2	1	
952102110000120	8420609250323	UNF 1"	12	DIN 2181	23,25	110	35	2 > 6.5	16,00	2	1	