

9531421 | Set of 2 taps MULTIAPPLICATION HSS VAPORISED
HSS hand taps | BSP GAS thread | DIN 5157 | 6H PREMIUM
(Unit packaging)

Application: Through/blind hole in steels up to 1000N/mm², stainless steels and cast irons.



- Especially for multiple applications
- High-speed steel
- STEAM treatment

Machine



Application

| | | | | |
|---------------------------------------|---------------------------------|-----------------------|--------------------------|-------------------------|
| K | M 1 | P 1 | P 2 | P 3 |
| K- Ferrous Cast iron with Short Chips | M1- austenitic stainless steels | P1- Unrealized steels | P2- Weakly allied steels | P3- strong alloy steels |

Features



Properties and benefits

- + High speed steel: grade of steel especially designed for cutting tools. ➡ Enables the simple and precise tapping of hard materials, stainless steels, steels, and cast irons.
- + STEAM treatment : Steam oxidation treatment. ➡ Avoids cold bonding. Reduced coefficient of friction in steels.



| Code | EAN | Thread | Ø | Pitch | Norm | Drill | L | I | I4 | I5 | QTY | PCB |
|-----------------|---------------|-----------------|----|----------------|------|-------|-------|---|----|----|-----|-----|
| 953142100120140 | 3221912267665 | BSPG 01/02/2024 | 14 | DIN 5157 19,00 | 80 | 22 | 12,00 | 2 | 1 | | | |
| 953142100140190 | 3221912267672 | BSPG 01/04/2024 | 19 | DIN 5157 11,80 | 70 | 20 | 9,00 | 2 | 1 | | | |
| 953142100180280 | 3221912267689 | BSPG 01/08/2024 | 28 | DIN 5157 8,80 | 63 | 18 | 5,50 | 2 | 1 | | | |
| 953142100340140 | 3221912267719 | BSPG 03/04/2024 | 14 | DIN 5157 24,50 | 90 | 22 | 16,00 | 2 | 1 | | | |
| 953142100380190 | 3221912267696 | BSPG 03/08/2024 | 19 | DIN 5157 15,25 | 70 | 20 | 9,00 | 2 | 1 | | | |
| 953142100580140 | 3221912267702 | BSPG 05/08/2024 | 14 | DIN 5157 21,00 | 80 | 22 | 14,50 | 2 | 1 | | | |
| 953142100780140 | 3221912267726 | BSPG 07/08/2024 | 14 | DIN 5157 28,25 | 90 | 22 | 18,00 | 2 | 1 | | | |
| 953142110000110 | 3221912267733 | BSPG 1" | 11 | DIN 5157 30,75 | 100 | 25 | 20,00 | 2 | 1 | | | |
| 953142110120110 | 3221912267757 | BSPG 1"1/2 | 11 | DIN 5157 45,50 | 140 | 32 | 29,00 | 2 | 1 | | | |
| 953142110140110 | 3221912267764 | BSPG 1"1/4 | 11 | DIN 5157 39,50 | 125 | 32 | 24,00 | 2 | 1 | | | |
| 953142110180110 | 3221912267788 | BSPG 1"1/8 | 11 | DIN 5157 35,50 | 125 | 32 | 22,00 | 2 | 1 | | | |
| 953142110380110 | 3221912267795 | BSPG 1"3/8 | 11 | DIN 5157 42,00 | 125 | 32 | 29,00 | 2 | 1 | | | |
| 953142120000110 | 3221912267801 | BSPG 2" | 11 | DIN 5157 57,20 | 160 | 36 | 35,00 | 2 | 1 | | | |