

Tap for steel. Passing tail.

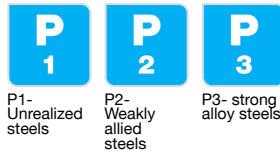


- Threading of standard Steels
- Spiral flute
- 5% cobalt HSS

Machine



Application



Features



Properties and benefits

- + Spiral flute : A flute shape that allows chips to be evacuated through the entrance to the hole. ➡ Allows better heat resistance due to better chip evacuation. For blind holes.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².



| Code | EAN | Thread | Ø | Pitch | Norm | Drill | L | I | I4 | I5 | QTY | PCB |
|-----------------|---------------|--------|----|-------|---------|-------|-----|----|-------|-------|-----|-----|
| 960303100400070 | 8420609306204 | M 4 | 4 | 0,7 | DIN 376 | 3,30 | 63 | 12 | 2.5-3 | 3,40 | 1 | 1 |
| 960303100500080 | 8420609306235 | M 5 | 5 | 0,8 | DIN 376 | 4,20 | 70 | 14 | 2.5-3 | 4,90 | 1 | 1 |
| 960303100600100 | 8420609306266 | M 6 | 6 | 1 | DIN 376 | 5,00 | 80 | 16 | 2.5-3 | 4,90 | 1 | 1 |
| 960303100800125 | 8420609306327 | M 8 | 8 | 1,25 | DIN 376 | 6,75 | 90 | 18 | 2.5-3 | 6,20 | 1 | 1 |
| 960303101000150 | 8420609306396 | M 10 | 10 | 1,5 | DIN 376 | 8,50 | 100 | 20 | 2.5-3 | 5,50 | 1 | 1 |
| 960303101200175 | 8420609306464 | M 12 | 12 | 1,75 | DIN 376 | 11,00 | 110 | 22 | 2.5-3 | 7,00 | 1 | 1 |
| 960303101400200 | 8420609306549 | M 14 | 14 | 2 | DIN 376 | 12,00 | 110 | 25 | 2.5-3 | 9,00 | 1 | 1 |
| 960303101600200 | 8420609306617 | M 16 | 16 | 2 | DIN 376 | 14,00 | 110 | 28 | 2.5-3 | 9,00 | 1 | 1 |
| 960303101800250 | 8420609306662 | M 18 | 18 | 2,5 | DIN 376 | 15,50 | 125 | 32 | 2.5-3 | 11,00 | 1 | 1 |
| 960303102000250 | 8420609306716 | M 20 | 20 | 2,5 | DIN 376 | 17,50 | 140 | 32 | 2.5-3 | 12,00 | 1 | 1 |
| 960303102200250 | 8420609306754 | M 22 | 22 | 2,5 | DIN 376 | 19,50 | 140 | 32 | 2.5-3 | 14,50 | 1 | 1 |
| 960303102400300 | 8420609306808 | M 24 | 24 | 3 | DIN 376 | 21,00 | 160 | 32 | 2.5-3 | 14,50 | 1 | 1 |
| 960303102700300 | 8420609306860 | M 27 | 27 | 3 | DIN 376 | 24,00 | 160 | 36 | 2.5-3 | 16,00 | 1 | 1 |
| 960303103000350 | 8420609306914 | M 30 | 30 | 3,5 | DIN 376 | 26,50 | 180 | 40 | 2.5-3 | 18,00 | 1 | 1 |
| 960303100800100 | 8420609306310 | MF 8 | 8 | 1 | DIN 374 | 7,00 | 90 | 18 | 2.5-3 | 4,90 | 1 | 1 |
| 960303101000100 | 8420609306372 | MF 10 | 10 | 1 | DIN 374 | 9,00 | 90 | 18 | 2.5-3 | 5,50 | 1 | 1 |
| 960303101000125 | 8420609306389 | MF 10 | 10 | 1,25 | DIN 374 | 8,75 | 100 | 20 | 2.5-3 | 5,50 | 1 | 1 |
| 960303101200100 | 8420609306433 | MF 12 | 12 | 1 | DIN 374 | 10,25 | 100 | 22 | 2.5-3 | 7,00 | 1 | 1 |
| 960303101200125 | 8420609306440 | MF 12 | 12 | 1,25 | DIN 374 | 10,75 | 100 | 22 | 2.5-3 | 7,00 | 1 | 1 |
| 960303101200150 | 8420609306457 | MF 12 | 12 | 1,5 | DIN 374 | 10,50 | 100 | 22 | 2.5-3 | 7,00 | 1 | 1 |
| 960303101400100 | 8420609306518 | MF 14 | 14 | 1 | DIN 374 | 13,00 | 100 | 22 | 2.5-3 | 9,00 | 1 | 1 |
| 960303101400125 | 8420609306525 | MF 14 | 14 | 1,25 | DIN 374 | 12,75 | 100 | 22 | 2.5-3 | 9,00 | 1 | 1 |
| 960303101400150 | 8420609306532 | MF 14 | 14 | 1,5 | DIN 374 | 12,50 | 100 | 22 | 2.5-3 | 9,00 | 1 | 1 |

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| | | | | | | | | | | | | |
|-----------------|---------------|----|----|-----|---------|-------|-----|----|-------|-------|---|---|
| 960303101600150 | 8420609306600 | MF | 16 | 1,5 | DIN 374 | 14,50 | 110 | 22 | 2.5-3 | 9,00 | 1 | 1 |
| 960303101800150 | 8420609306648 | MF | 18 | 1,5 | DIN 374 | 16,50 | 110 | 25 | 2.5-3 | 11,00 | 1 | 1 |
| 960303102000150 | 8420609306693 | MF | 20 | 1,5 | DIN 374 | 18,50 | 125 | 25 | 2.5-3 | 12,00 | 1 | 1 |
| 960303102200150 | 8420609306730 | MF | 22 | 1,5 | DIN 374 | 20,50 | 125 | 25 | 2.5-3 | 14,50 | 1 | 1 |
| 960303102400150 | 8420609306785 | MF | 24 | 1,5 | DIN 374 | 22,50 | 140 | 25 | 2.5-3 | 14,50 | 1 | 1 |
| 960303102400200 | 8420609306792 | MF | 24 | 2 | DIN 374 | 22,00 | 140 | 25 | 2.5-3 | 14,50 | 1 | 1 |
| 960303103000150 | 8420609306891 | MF | 30 | 1,5 | DIN 374 | 28,50 | 150 | 32 | 2.5-3 | 18,00 | 1 | 1 |