

10331670006 | 5 pieces - 4 DIN335C HSSE5 90° countersinker Ø 8.3 yo 16.5 mm + 1 HSSE5 deburring cutter

Fast and long-lasting countersinking bit for stainless steels, high-strength steels, cast irons, and aluminiums.

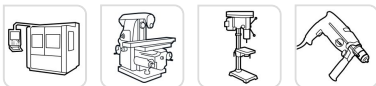


- 90° milling angle
- Cylindrical shank
- 5% cobalt HSS
- Head with 3 cutting edges

4 countersinking bits Ø 8.3 - 10.4 - 12.4 - 16.5 mm + 1 deburring cutter Ø 5 to 10 mm. HALF TIVOLY BOX Case



Machine



Application



K - Ferrous Cast iron with Short Chips
M1 - austenitic stainless steels
N - Non-ferrous alloys
P1 - Unrealized steels
P2 - Weakly allied steels

Features



Properties and benefits

- + 90° milling angle : For 90° chamfering operation. ➡ For making 90° chamfering to down screw and/or rivet heads.
- + Cylindrical shank: the diameter of the shank is equal to the diameter of the tip. ➡ Enables versatile use on portable electrical tools and CNC machine tools.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².
- + Head with 3 cutting edges: tool geometry designed with 3 cutting edges. ➡ Enables the excellent distribution of the cutting force and a neat surface condition.

Données de gestion :

PCB : 1 / Kilogram. : 0,155 / Dimensions : 0115x0090x0030 mm / EAN : 3221912117441