

1140361 | Fully ground HSS metal drill bit -STEAM treatment -DIN340 -h8 -Long series -Type S

High performance drill for versatile and deep drilling thanks to its geometry.
Made in France.



- Especially for high-strength steels, stainless steels and cast irons
- Deep and through-drilling
- Superior long life
- Ultra-precise drilling
- Made in France

- 1/3 2/3 grinding
- Cylindrical shank
- Type S flute
- High-speed steel

Machine



Application

K 2	K 3	M 1	P 1	P 2
K2- Gray Cast iron	K3- Nodular and GS Cast iron	M1- austenitic stainless steels	P1- Unrealized steels	P2- Weakly allied steels

Features

HSS	STEAM TREATED	DIN 340	CYL		130°		38°	7xd	h8	BRIGHT UNCOATED Ø 3 mm
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Properties and benefits

- + 1/3 2/3 grinding: with tapering and indicator. ➡ Reduces cutting effort while maintaining good tip strength.
- + Cylindrical shank: the diameter of the shank is equal to the diameter of the tip. ➡ Enables versatile use on portable electrical tools and CNC machine tools.
- + Type S flute: deep flute ➡ Suitable for deep drilling and for materials with chips that are difficult to extract.
- + High-speed steel: HSS substrate ➡ For general use in steels and cast irons up to 950 N/mm²



Code	EAN	Ø	d2/CM	L	l	lu	QTY	PCB
11403610200	3221910161231	2	2	85	56		1	10
11403610300	3221910161354	3	3	100	66		1	10
11403610320	3221910161378	3.2	3.2	106	69		1	10
11403610350	3221910161415	3.5	3.5	112	73		1	10
11403610400	3221910161477	4	4	119	78		1	10
11403610410	3221910161484	4.1	4.1	119	78		1	10
11403610420	3221910161491	4.2	4.2	119	78		1	10
11403610450	3221910161538	4.5	4.5	126	82		1	10
11403610500	3221910161590	5	5	132	87		1	10
11403610520	3221910161613	5.2	5.2	132	87		1	10
11403610550	3221910161651	5.5	5.5	139	91		1	10
11403610600	3221910161712	6	6	139	91		1	10
11403610650	3221910161774	6.5	6.5	148	97		1	10
11403610700	3221910161835	7	7	156	102		1	10
11403610800	3221910161958	8	8	165	109		1	10
11403610850	3221910162009	8.5	8.5	165	109		1	5
11403610900	3221910162061	9	9	175	115		1	5
11403611000	3221910162160	10	10	184	121		1	5