

Drilling of steels and cast irons. Comfort, precision.



- Especially for high-strength steels and cast irons
- Rapid drilling
- Tough
- Versatile use

- Automatic centring
- Cylindrical shank
- 30° type N flute
- High-speed steel
- 118° tip

Ø 1 to 13 mm by 1/2 + 3.3 - 4.2 mm (Ø 4 and 5 mm x20 pcs) (Ø 1 to 8 mm x10 pcs) (Ø 8.5 to 10 mm x5 pcs) (Ø 10.5 to 13 mm x2 pcs) Metal case

Machine



Application



K2- Gray
Cast iron

K3-
Nodular
and GS
Cast iron

P1-
Unrealized
steels

P2-
Weakly
allied
steels

Features



Properties and benefits

- + Split-point grinding:reduction of the drill tip. ➡ Enables the simple self-centring of the drill bit on the smoothest of surfaces. Significantly reduces the required axial load.
- + Cylindrical shank: the diameter of the shank is equal to the diameter of the tip. ➡ Enables versatile use on portable electrical tools and CNC machine tools.
- + 30° type N flute: normal flute profile with a 30° helix angle. ➡ Suitable for general use. Provides good rigidity to the tool, as well as excellent drilling precision.
- + High-speed steel: HSS substrate ➡ For general use in steels and cast irons up to 950 N/mm²
- + 118° tip: 118° tip angle for the sharpening of the drill bit. ➡ Suitable for general use in materials with long shavings. Enables the rapid attach of the material and simple centring.

Données de gestion :

PCB : 1 / Kilogram. : 6,090 / Dimensions : 0520x0290x0060 mm / EAN : 3221910854157