1622521 | TECHNIC (Unit packaging)

- **Especially for high-strength steels, stainless steels and cast irons**

- GUN entry
- 5% cobalt HSS

Machine

Application

P1- Unrealized steels

P2- Weakly allied steels

Features

Properties and benefits

- Gun entry: entry geometry consisting of facets shaped to guide debris towards the front. Improves threading efficiency and precision. ➔ Enables the clearance of debris towards the front, for the simple and precise tapping of through-holes.
- 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➔ For general use in metals up to 1200 N/mm².

Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	l	l4	l5	QTY	PCB
162252100004400	3221912339171	UNC	N°4	40	DIN 371	2,30	56	11	4-5		1	1
162252100004480	3221912339331	UNF	N°4	48	DIN 371	2,40	56	11	4-5		1	1
162252100005400	3221912339348	UNC	N°5	40	DIN 371	2,60	56	11	4-5		1	1
162252100005440	3221912339355	UNF	N°5	44	DIN 371	2,70	56	11	4-5		1	1
162252100006320	3221912339362	UNC	N°6	32	DIN 371	2,85	56	11	4-5		1	1
162252100006400	3221912339379	UNF	N°6	40	DIN 371	3,00	56	11	4-5		1	1
162252100008320	3221912339386	UNC	N°8	32	DIN 371	3,50	63	12	4-5		1	1
162252100008360	3221912339393	UNF	N°8	36	DIN 371	3,50	63	12	4-5		1	1
162252100010240	3221912339409	UNC	N°10	24	DIN 371	3,90	70	14	4-5		1	1
162252100010320	3221912339416	UNF	N°10	32	DIN 371	4,10	70	14	4-5		1	1
162252100012240	3221912339423	UNC	N°12	24	DIN 371	4,50	80	14	4-5		1	1
162252100012280	3221912339430	UNF	N°12	28	DIN 371	4,70	80	17	4-5		1	1
162252100140200	3221912339447	UNC	1/4"	20	DIN 371	5,10	80	16	4-5		1	1
162252100140280	3221912339454	UNF	1/4"	28	DIN 371	5,50	80	16	4-5		1	1
162252100380160	3221912339461	UNC	3/8"	16	DIN 371	7,90	90	18	4-5		1	1
162252100380240	3221912339478	UNF	3/8"	24	DIN 371	8,50	100	18	4-5		1	1
162252100516180	3221912339485	UNC	5/16"	18	DIN 371	6,50	90	18	4-5		1	1
162252100516240	3221912339492	UNF	5/16"	24	DIN 371	6,90	90	18	4-5		1	1
162255100380160	3221912339751	UNC	3/8"	16	DIN 371	7,90	90	14	4-5		1	1