

# 50200170009 | 19 roll forged HSS metal drill bits, Ø 1 to 10 mm by 1/2

Set of roll forged drill bits, up to 10 mm, for the occasional drilling of soft metals.



- Especially for soft steels and plastics
- Economical drill bit
- Conventional point
- Cylindrical shank
- 30° type N flute
- High-speed steel
- 118° tip

Ø 1 - 1.5 - 2 - 2.5 - 3 - 3.5 - 4 - 4.5 - 5 - 5.5 - 6 - 6.5 - 7 - 7.5 - 8 - 8.5 - 9 - 9.5 - 10 mm Plastic Case

#### Machine













### **Features**





















### **Properties and benefits**

- Conventional grinding: with a standard point sharpening Simple and robust, for versatile use. Enables good hole precision and wear
- Cylindrical shank: the diameter of the shank is equal to the diameter of the tip. Callindrical shanks the diameter of the shank is equal to the diameter of the tip. CNC machine tools.
- + 30° type N flute: normal flute profile with a 30° helix angle. 오 Suitable for general use. Provides good rigidity to the tool, as well as excellent drilling precision.
- ➡ High-speed steel: HSS substrate ➡ For general use in steels and cast irons up to 950 N/mm²
- 118° tip: 118° tip angle for the sharpening of the drill bit. 오 Suitable for general use in materials with long shavings. Enables the rapid attach of the material and simple centring.

## Données de gestion :

PCB: 1 / Kilogram.: 0,416 / Dimensions: 0170x0160x0020 mm / EAN: 3221910018009