5020034 | Roll forged HSS metal drill bit - Long series - Cylindrical shank ACCESS (Plastic sleeve)

Rolled drill bit for deep and through-drilling, for occasional use.

- **Especially for soft steels and plastics**
- **Deep drilling**
- **Economical drill bit**

- Conventional point
- Cylindrical shank
- 30° type N flute
- High-speed steel
- 118° tip

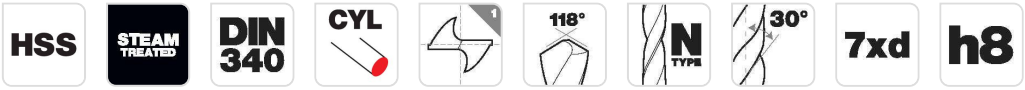
Machine

Application

O3- PLASTICS

P- Ferrous Long Chip Steels

Features



Properties and benefits

- Conventional grinding: with a standard point sharpening ➔ Simple and robust, for versatile use. Enables good hole precision and wear resistance.
- Cylindrical shank: the diameter of the shank is equal to the diameter of the tip. ➔ Enables versatile use on portable electrical tools and CNC machine tools.
- 30° type N flute: normal flute profile with a 30° helix angle. ➔ Suitable for general use. Provides good rigidity to the tool, as well as excellent drilling precision.
- High-speed steel: HSS substrate ➔ For general use in steels and cast irons up to 950 N/mm²
- 118° tip: 118° tip angle for the sharpening of the drill bit. ➔ Suitable for general use in materials with long shavings. Enables the rapid attach of the material and simple centring.

Code	EAN	Ø	d2/CM	L	l	lu	QTY	PCB
50200340200	3221910555955	2	2	85	56	56	1	1
50200340250	3221910555962	2.5	2.5	95	62	62	1	1
50200340300	3221910555979	3	3	100	66	66	1	1
50200340350	3221910555986	3.5	3.5	112	73	73	1	1
50200340400	3221910555993	4	4	119	78	78	1	1
50200340450	3221910556006	4.5	4.5	126	82	82	1	1
50200340500	3221910556013	5	5	132	87	87	1	1
50200340550	3221910556020	5.5	5.5	139	91	91	1	1
50200340600	3221910556037	6	6	139	91	91	1	1
50200340800	3221910556051	8	8	165	109	109	1	1
50200341000	3221910556068	10	10	184	121	121	1	1
50200341200	3221910556075	12	12	205	134	134	1	1