



- Threading of standard Steels
- Gradual work
  
- High-speed steel

**Machine**



**Application**



P1-  
Unhardened  
steels

**Features**



**Properties and benefits**

+ High-speed steel: HSS substrate ➡ For general use in steels and cast irons up to 950 N/mm<sup>2</sup>

Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
950106100800100	3221912282521	MF 8	100	DIN 2181	7,00	56	22	2>6.5	4,90	1	1	
950106101000100	3221912274052	MF 10	100	DIN 2181	9,00	63	18	2>6.5	9,00	1	1	
950106101000125	3221912172112	MF 10	125	DIN 2181	8,80	70	24	2>6.5	8,80	1	1	
950106101200100	3221912283269	MF 12	100	DIN 2181	11,00	70	20	2>6.5	11,00	1	1	
950106101200125	3221912258403	MF 12	125	DIN 2181	10,80	70	20	2>6.5	10,75	1	1	
950106101200150	3221912258410	MF 12	150	DIN 2181	10,50	70	20	2>6.5	10,50	1	1	
950106101400150	3221912258427	MF 14	150	DIN 2181	12,50	70	22	2>6.5	12,50	1	1	
950106101600150	3221912258434	MF 16	150	DIN 2181	14,50	70	22	2>6.5	14,50	1	1	
950106101800150	3221912283276	MF 18	150	DIN 2181	16,50	80	22	2>6.5	16,50	1	1	
950106102000150	3221912154620	MF 20	150	DIN 2181	18,50	80	22	2>6.5	18,50	1	1	