

Manual tapping of steels.



- Threading of standard Steels
- Gradual work
- High-speed steel

**Machine**



**Application**



P1-  
Unrealized  
steels

**Features**



**Properties and benefits**

- + High-speed steel: HSS substrate → For general use in steels and cast irons up to 950 N/mm<sup>2</sup>



| Code            | EAN           | Thread    | Ø  | Pitch    | Norm  | Drill | L  | I   | I4  | I5   | QTY | PCB |
|-----------------|---------------|-----------|----|----------|-------|-------|----|-----|-----|------|-----|-----|
| 951102100140260 | 8420609248061 | BSF 1/4"  | 26 | DIN 2181 | 5,30  | 56    | 22 | 2 > | 6,5 | 4,90 | 2   | 1   |
| 951102100380200 | 8420609248092 | BSF 3/8"  | 20 | DIN 2181 | 8,30  | 70    | 28 | 2 > | 6,5 | 5,50 | 2   | 1   |
| 951102100716180 | 8420609248122 | BSF 7/16" | 18 | DIN 2181 | 9,70  | 75    | 30 | 2 > | 6,5 | 6,20 | 2   | 1   |
| 951102100120160 | 8420609248054 | BSF 1/2"  | 16 | DIN 2181 | 11,10 | 80    | 32 | 2 > | 6,5 | 7,00 | 2   | 1   |
| 951102100916160 | 8420609248146 | BSF 9/16" | 16 | DIN 2181 | 12,70 | 80    | 32 | 2 > | 6,5 | 9,00 | 2   | 1   |