

Manual tapping of steels.



- Threading of standard Steels
- Gradual work
- High-speed steel

Machine



Application



P1-
Unrealized
steels

Features



Properties and benefits

- + High-speed steel: HSS substrate ➡ For general use in steels and cast irons up to 950 N/mm²



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
953102100180280	8420609252716	BSPG 1/8"	28	DIN 5157 8,80	63	18	2	> 6.5	5,50	2	1	
953102100140190	8420609252709	BSPG 1/4"	19	DIN 5157 11,80	70	20	2	> 6.5	9,00	2	1	
953102100380190	8420609252730	BSPG 3/8"	19	DIN 5157 15,25	70	20	2	> 6.5	9,00	2	1	
953102100120140	8420609252693	BSPG 1/2"	14	DIN 5157 19,00	80	22	2	> 6.5	12,00	2	1	
953102100580140	8420609252747	BSPG 5/8"	14	DIN 5157 21,00	80	22	2	> 6.5	14,50	2	1	
953102100340140	8420609252723	BSPG 3/4"	14	DIN 5157 24,50	90	22	2	> 6.5	16,00	2	1	
953102100780140	8420609252754	BSPG 7/8"	14	DIN 5157 28,25	90	22	2	> 6.5	18,00	2	1	
953102110000110	8420609252761	BSPG 1"	11	DIN 5157 30,75	100	25	2	> 6.5	20,00	2	1	
953102110180110	8420609252792	BSPG 1 1/8"	11	DIN 5157 35,50	125	32	2	> 6.5	22,00	1	1	
953102110140110	8420609252785	BSPG 1 1/4"	11	DIN 5157 39,50	125	32	2	> 6.5	24,00	2	1	
953102110380110	8420609252815	BSPG 1 3/8"	11	DIN 5157 42,00	125	32	2	> 6.5	29,00	2	1	
953102110120110	8420609252778	BSPG 1 1/2"	11	DIN 5157 45,50	140	32	2	> 6.5	29,00	2	1	
953102120000110	8420609252822	BSPG 2"	11	DIN 5157 57,20	160	36	2	> 6.5	35,00	2	1	