

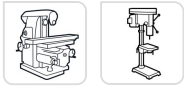
9600561 | Standard "INSERT" machine tap HSS-E5 (cobalt 5%) -M EG -B Shape (GUN)

Insert tap for steel, stainless steel and aluminium. Particularly suitable for through tapping due to its Gun entry. Profile: M EG.



- Threading of standard Steels
- GUN entry
- 5% cobalt HSS

Machine



Application



P1- Unrealized steels
P2- Weakly allied steels

Features



Properties and benefits

- + Gun entry: entry geometry consisting of facets shaped to guide debris towards the front. Improves threading efficiency and precision. ➡ Enables the clearance of debris towards the front, for the simple and precise tapping of through-holes.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
960056100300050	3221912250667	M-EG 3	3	0.5	TivolyNorm	3,15	63	12	4-4.5	3,40	1	1
960056100400070	3221912250674	M-EG 4	4	0.7	TivolyNorm	4,20	70	14	4-4.5	4,90	1	1
960056100500080	3221912250681	M-EG 5	5	0.8	TivolyNorm	5,25	80	16	4-4.5	4,90	1	1
960056100600100	3221912250698	M-EG 6	6	1	TivolyNorm	6,30	90	18	4-4.5	6,20	1	1
960056100800125	3221912250704	M-EG 8	8	1.25	TivolyNorm	8,40	100	20	4-4.5	8,00	1	1
960056101000150	3221912250711	M-EG 10	10	1.5	TivolyNorm	10,40	110	22	4-4.5	7,00	1	1
960056101200175	3221912250728	M-EG 12	12	1.75	TivolyNorm	12,50	110	25	4-4.5	9,00	1	1