

**9602411 | Standard machine tap HSS-E5 (cobalt 5%)
-STEAM treatment -M MF -DIN 371 -Straight -6H
-Reinforced shank**

Tap for cast iron. Reinforced tail.



- Especially for cast irons
- 5% cobalt HSS
- STEAM treatment

Machine



Application



K- Ferrous
Cast iron
with Short
Chips

Features



Properties and benefits

- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) → For general use in metals up to 1200 N/mm².
- + STEAM treatment : Steam oxidation treatment. → Avoids cold bonding. Reduced coefficient of friction in steels.



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
960241100300050	8420609301421	M	3	0,5	DIN 371	2,50	56	10	2-3	2,70	1	1
960241100400070	8420609301469	M	4	0,7	DIN 371	3,30	63	12	2-3	3,40	1	1
960241100500080	8420609301513	M	5	0,8	DIN 371	4,20	70	14	2-3	4,90	1	1
960241100600100	8420609301551	M	6	1	DIN 371	5,00	80	16	2-3	4,90	1	1
960241100800125	8420609301605	M	8	1,25	DIN 371	6,75	90	18	2-3	6,20	1	1
960241101000150	8420609301674	M	10	1,5	DIN 371	8,50	100	20	2-3	8,00	1	1
960241101000125	8420609301667	MF	10	1,25	DIN 371	8,75	100	20	2-3	8,00	1	1