

9603221 | Machine tap HSS-E5 (cobalt 5%) -M -DIN 376 -B Shape (GUN) -6G

Tap for steel, stainless steel and aluminium. Particularly suitable for through tapping thanks to its Gun entry.



■ Threading of standard Steels

- GUN entry
- 5% cobalt HSS

Machine



Application



P1-
Unrealized
steels

P2-
Weakly
allied
steels

Features



Properties and benefits

- + Gun entry: entry geometry consisting of facets shaped to guide debris towards the front. Improves threading efficiency and precision. ➡ Enables the clearance of debris towards the front, for the simple and precise tapping of through-holes.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
960322101200175	8420609312403	M	12	1.75	DIN 376	10,25	110	22	4-4.5	7,00	1	1