

Tap (sintered steel) for steels. Particularly suitable for through tapping thanks to its Gun entry.



- Especially for high-strength steels, stainless steels and cast irons
- GUN entry

Machine



Application

P
1

P1- Unrealized steels

P
2

P2- Weakly allied steels

P
3

P3- strong alloy steels

Features

M

6H

FORM
B
GUN

HSS-E
PM

BRIGHT
UNCOATED

DIN
371

CYL+

4-4_{1/2} Hs

Properties and benefits

- + Gun entry: entry geometry consisting of facets shaped to guide debris towards the front. Improves threading efficiency and precision. ➔ Enables the clearance of debris towards the front, for the simple and precise tapping of through-holes.



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
960502100200040	8420609317880	M	2	0,4	DIN 371	1,60	45	8	4-4.5	2,10	1	1
960502100250045	8420609317897	M	2.5	0,45	DIN 371	2,00	50	9	4-4.5	2,10	1	1
960502100300050	8420609317903	M	3	0,5	DIN 371	2,50	56	10	4-4.5	2,70	1	1
960502100350060	8420609317910	M	3.5	0,6	DIN 371	2,90	56	11	4-4.5	3,00	1	1
960502100400070	8420609317934	M	4	0,7	DIN 371	3,30	63	12	4-4.5	3,40	1	1
960502100500080	8420609317965	M	5	0,8	DIN 371	4,20	70	14	4-4.5	4,90	1	1
960502100600100	8420609317989	M	6	1	DIN 371	5,00	80	16	4-4.5	4,90	1	1
960502100700100	8420609317996	M	7	1	DIN 371	5,00	80	16	4-4.5	5,50	1	1
960502100800125	8420609318023	M	8	1,25	DIN 371	6,75	90	18	4-4.5	6,20	1	1
960502101000150	8420609318078	M	10	1,5	DIN 371	8,50	100	20	4-4.5	8,00	1	1
960502100800100	8420609318016	MF	8	1	DIN 371	7,00	90	18	4-4.5	6,20	1	1
960502101000100	8420609318054	MF	10	1	DIN 371	9,00	90	18	4-4.5	8,00	1	1