

Tap (sintered steel) for cast iron. Passing tail.



■ Especially for cast irons

■ STEAM treatment

Machine



Application



K- Ferrous
Cast iron
with Short
Chips

Features



6H

**FORM
C**



**HSS-E
PM**



**DIN
374/376**



Properties and benefits

+ STEAM treatment : Steam oxidation treatment. ➡ Avoids cold bonding. Reduced coefficient of friction in steels.



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
960641100600100	8420609326981	M	6	1	DIN 376	5,00	80	16	2-3	3,40	1	1
960641100800125	8420609327025	M	8	1,25	DIN 376	6,75	90	18	2-3	4,90	1	1
960641101200175	8420609327117	M	12	1,75	DIN 376	10,25	110	22	2-3	7,00	1	1
960641101400200	8420609327131	M	14	2	DIN 376	12,00	110	25	2-3	9,00	1	1