

**9606411 | Standard machine tap HSSE-PM -STEAM treatment -MMF -DIN 374/376 -6H -Straight -Dulofix shank**

Tap (sintered steel) for cast iron. Passing tail.



- Especially for cast irons
- STEAM treatment

**Machine**



**Application**



K- Ferrous Cast iron with Short Chips

**Features**



**Properties and benefits**

- + STEAM treatment : Steam oxidation treatment. ➡ Avoids cold bonding. Reduced coefficient of friction in steels.



| Code            | EAN           | Thread | Ø  | Pitch | Norm    | Drill | L   | I  | I4  | I5   | QTY | PCB |
|-----------------|---------------|--------|----|-------|---------|-------|-----|----|-----|------|-----|-----|
| 960641100600100 | 8420609326981 | M 6    | 6  | 1     | DIN 376 | 5,00  | 80  | 16 | 2-3 | 3,40 | 1   | 1   |
| 960641100800125 | 8420609327025 | M 8    | 8  | 1,25  | DIN 376 | 6,75  | 90  | 18 | 2-3 | 4,90 | 1   | 1   |
| 960641101200175 | 8420609327117 | M 12   | 12 | 1,75  | DIN 376 | 10,25 | 110 | 22 | 2-3 | 7,00 | 1   | 1   |
| 960641101400200 | 8420609327131 | M 14   | 14 | 2     | DIN 376 | 12,00 | 110 | 25 | 2-3 | 9,00 | 1   | 1   |