

"By deformation tap" (sintered steel) for steels. TiN 20 coating provides increased service life and high abrasion resistance.



- **Precise thread tapping**
- **Threading of standard Steels**
  
- **TiN20 coating**

**Machine**



**Application**



P1-  
Unrealized  
steels

P2-  
Weakly  
allied  
steels

**Features**



**Properties and benefits**

- + TiN20 coating : Hardness 2300HV, coefficient of friction 0,60, resistance to heat (600°C). ↻ Very high abrasion resistance. Increased tool life.



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
960GSG100300050	3221912216595	M 3	3	0.5	DIN 371	2,80	56	10	2-2.5	2,70	1	1
960GSG100400070	3221912216601	M 4	4	0.7	DIN 371	3,70	63	12	2-2.5	3,40	1	1
960GSG100500080	3221912216618	M 5	5	0.8	DIN 371	4,65	70	12	2-2.5	4,90	1	1
960GSG100600100	3221912216625	M 6	6	1	DIN 371	5,60	80	15	2-2.5	4,90	1	1
960GSG100800125	3221912216632	M 8	8	1.25	DIN 371	7,40	90	18	2-2.5	6,20	1	1
960GSG101000150	3221912216649	M 10	10	1.5	DIN 371	9,30	100	22	2-2.5	8,00	1	1
960GSG101200175	3221912216656	M 12	12	1.75	DIN 376	11,20	110	22	2-2.5	7,00	1	1