

960HT31 | Flashcut machine tap HSSE-PM -HC coated -M -TivolyNorm -C Shape -6H

High performance tap (sintered steel) for refractory steels and alloys. HC coating gives the tap a very high hardness and an increased service life.



- Especially for refractory alloys
- Spiral flute
- HC coating

Machine



Application



P2-4-
Weakly
alloyed
deciotage
steels

S- Super
Refractory
Alloys

Features



Properties and benefits

- + Spiral flute : A flute shape that allows chips to be evacuated through the entrance to the hole. ➡ Allows better heat resistance due to better chip evacuation. For blind holes.
- + HC coating : Hardness 3300HV, coefficient of friction 0,25, resistance to heat (900°C). ➡ Very high hardness. Increased tool life.



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
960HT3100300050	3221912065315	M 3	0.5	TivolyNorm	2,50	56	12	2-3	2,70	1	1	
960HT3100400070	3221912065322	M 4	0.7	TivolyNorm	3,30	63	15	2-3	3,40	1	1	
960HT3100500080	3221912065339	M 5	0.8	TivolyNorm	4,20	70	15	2-3	4,90	1	1	
960HT3100600100	3221912065346	M 6	1	TivolyNorm	5,00	80	23	2-3	4,90	1	1	
960HT3100800125	3221912048196	M 8	1.25	TivolyNorm	6,75	90	29	2-3	6,20	1	1	
960HT3101000150	3221912065353	M 10	1.5	TivolyNorm	8,50	100	38	2-3	8,00	1	1	