

Tap for steel. Reinforced tail. Profile: BSW.



■ Especially for high-strength steels, stainless steels and cast irons

- GUN entry
- 5% cobalt HSS

Machine



Application



P1-
Unrealized
steels

P2-
Weakly
allied
steels

Features



Properties and benefits

- + Gun entry: entry geometry consisting of facets shaped to guide debris towards the front. Improves threading efficiency and precision. ➡ Enables the clearance of debris towards the front, for the simple and precise tapping of through-holes.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
961202100180400	8420609336409	BSW	1/8"	40	DIN 371	2,55	56	11	4-5	2,70	1	1
961202100316240	8420609336416	BSW	3/16"	24	DIN 371	3,70	70	14	4-5	4,90	1	1
961202100140200	8420609336386	BSW	1/4"	20	DIN 371	5,10	80	16	4-5	5,50	1	1
961202100516180	8420609336461	BSW	5/16"	18	DIN 371	6,50	90	18	4-5	6,20	1	1
961202100380160	8420609336447	BSW	3/8"	16	DIN 371	7,90	90	18	4-5	7,00	1	1
961202100532320	3221912333728	BSW	W5/32	32	DIN 371	3,20	63	12	4>5	3,40	1	1
961202100716140	3221912361370	BSW	W7/16	14	DIN 371	9,25	100	22	4>5	6,20	1	1