

1050074 | HSS STEAM multi-application machine tap - M MF - ISO529 - B shape (GUN) - Rear conicity **TECHNIC** (Plastic sleeve)

High performance tap for steel, stainless steel, cast iron, and plastics, especially adapted for through-cutting taps, thanks to its Gun nose and rear conicity.



- Especially for multiple applications
- Stainless steel, steels and cast irons
- Especially for through-tapping
- Precise and long-lasting thread tapping
- Made in Spain
- High-speed steel
- Rear conicity
- GUN entry

Machine



Application

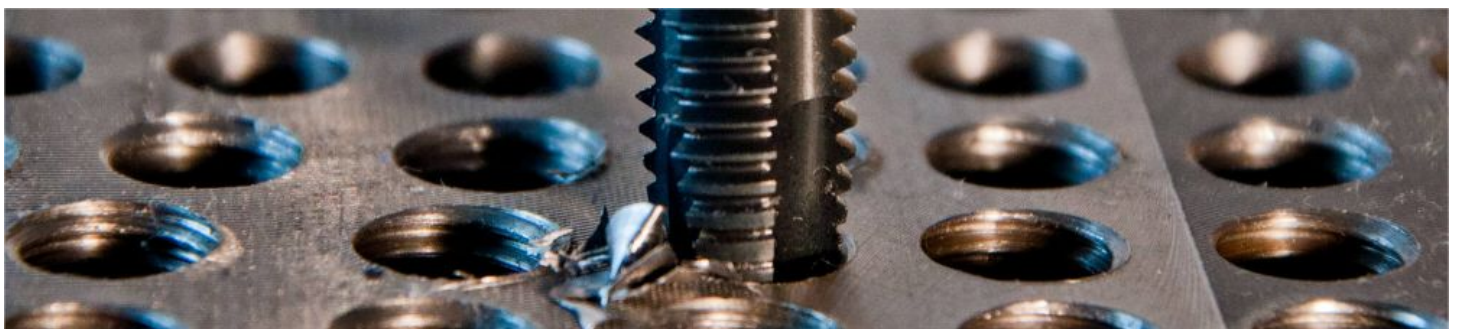


Features



Properties and benefits

- + High speed steel: grade of steel especially designed for cutting tools. ➡ Enables the simple and precise tapping of hard materials, stainless steels, steels, and cast irons.
- + Rear conicity: reduced geometry of the threaded section at the end of the flute, designed to reduce cutting effort and the risk of jamming. ➡ Reduces the torque required for tapping, limits the risk of jamming, and increases the ease and precision of your work.
- + Gun entry: entry geometry consisting of facets shaped to guide debris towards the front. Improves threading efficiency and precision. ➡ Enables the clearance of debris towards the front, for the simple and precise tapping of through-holes.



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
1050074030050	3221910079659	M	3	0.5	ISO 529	2,50	48	11			1	1
1050074040070	3221910079666	M	4	0.7	ISO 529	3,30	53	13			1	1
1050074050080	3221910079673	M	5	0.8	ISO 529	4,20	58	16			1	1
1050074060100	3221910079680	M	6	1	ISO 529	5,00	66	19			1	1
1050074080125	3221910079703	M	8	1.25	ISO 529	6,80	72	22			1	1
1050074100150	3221910079710	M	10	1.5	ISO 529	8,50	80	24			1	1
1050074120175	3221910079727	M	12	1.75	ISO 529	10,20	89	29			1	1