



- Especially for soft steels and plastics
- GUN entry
- High-speed steel

**Machine**



**Application**



P1- Unrealized steels  
P2- Weakly allied steels

**Features**



**Properties and benefits**

- + Gun entry: entry geometry consisting of facets shaped to guide debris towards the front. Improves threading efficiency and precision. ➔ Enables the clearance of debris towards the front, for the simple and precise tapping of through-holes.
- + High-speed steel: HSS substrate ➔ For general use in steels and cast irons up to 950 N/mm<sup>2</sup>

Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
1050211020040	3221912303219	M 2	0.4	DIN 352	1,60	36	9	4 > 4.5	2,10	1	1	
1050211025045	3221912303226	M 2.5	0.45	DIN 352	2,10	40	10	4 > 4.5	2,10	1	1	
1050211030050	3221912302687	M 3	0.5	DIN 352	2,50	40	11	4 > 4.5	2,70	1	1	
1050211040070	3221912302694	M 4	0.7	DIN 352	3,30	45	13	4 > 4.5	3,40	1	1	
1050211050080	3221912302700	M 5	0.8	DIN 352	4,20	50	15	4 > 4.5	4,90	1	1	
1050211060100	3221912302724	M 6	1	DIN 352	5,00	50	16	4 > 4.5	4,90	1	1	
1050211080125	3221912302755	M 8	1.25	DIN 352	6,80	56	22	4 > 4.5	4,90	1	1	
1050211100150	3221912302793	M 10	1.5	DIN 352	8,50	70	24	4 > 4.5	5,50	1	1	
1050211120175	3221912302830	M 12	1.75	DIN 352	10,20	75	29	4 > 4.5	7,00	1	1	
1050211140200	3221912302861	M 14	2	DIN 352	12,00	80	30	4 > 4.5	9,00	1	1	
1050211160200	3221912302885	M 16	2	DIN 352	14,00	80	32	4 > 4.5	9,00	1	1	
1050211180250	3221912302908	M 18	2.5	DIN 352	15,50	95	40	4 > 4.5	11,00	1	1	
1050211200250	3221912302922	M 20	2.5	DIN 352	17,50	95	40	4 > 4.5	12,00	1	1	
1050211220250	3221912302939	M 22	2.5	DIN 352	19,50	100	40	4 > 4.5	14,50	1	1	