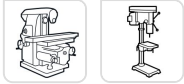




- Especially for high-strength steels, stainless steels and cast irons
- Spiral flute
- 5% cobalt HSS

Machine



Application



P1-
Unrealized
steels

P2-
Weakly
allied
steels

Features



Properties and benefits

- + Spiral flute : A flute shape that allows chips to be evacuated through the entrance to the hole. ↻ Allows better heat resistance due to better chip evacuation. For blind holes.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ↻ For general use in metals up to 1200 N/mm².



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
162255100004400	3221912339614	UNC	N°4	40	DIN 371	2,30	56	5	2-3		1	1
162255100004480	3221912339621	UNF	N°4	48	DIN 371	2,40	56	11	2-3		1	1
162255100005400	3221912339638	UNC	N°5	40	DIN 371	2,60	63	5	2-3		1	1
162255100005440	3221912339645	UNF	N°5	44	DIN 371	2,70	56	11	2-3		1	1
162255100006320	3221912339652	UNC	N°6	32	DIN 371	2,85	56	7	2-3		1	1
162255100006400	3221912339669	UNF	N°6	40	DIN 371	3,00	56	11	2-3		1	1
162255100008320	3221912339676	UNC	N°8	32	DIN 371	3,50	63	7	2-3		1	1
162255100008360	3221912339683	UNF	N°8	36	DIN 371	3,50	63	12	2-3		1	1
162255100010240	3221912339690	UNC	N°10	24	DIN 371	3,90	70	10	2-3		1	1
162255100010320	3221912339706	UNF	N°10	32	DIN 371	4,10	70	9	2-3		1	1
162255100012240	3221912339713	UNC	N°12	24	DIN 371	4,50	80	10	2-3		1	1
162255100012280	3221912339720	UNF	N°12	28	DIN 371	4,70	80	14	2-3		1	1
162255100140200	3221912339737	UNC	1/4"	20	DIN 371	5,10	80	12	2-3		1	1
162255100140280	3221912339744	UNF	1/4"	28	DIN 371	5,50	80	10	2-3		1	1
162255100380240	3221912339768	UNF	3/8"	24	DIN 371	8,50	100	14	2-3		1	1
162255100516180	3221912339775	UNC	5/16"	18	DIN 371	6,50	90	12	2-3		1	1
162255100516240	3221912339782	UNF	5/16"	24	DIN 371	6,90	90	12	2-3		1	1