

50200170005 | 13 roll forged TiN coated HSS metal drill bits, Ø 1.5 to 6.5 mm by 1/2

Set of roll forged drill bits, less than 6.5 mm, for the occasional drilling of soft metals



- Especially for soft steels and plastics
- **■** Economical drill bit
- Conventional point
- Cylindrical shank
- 30° type N flute
- High-speed steel
- 118° tip

Ø 1.5 - 2 - 2.5 - 3 - 3.3 - 3.5 - 4 - 4.2 - 4.5 - 5 - 5.5 - 6 - 6.5 mm Metal Case





Machine











O3-PLASTICS

Features



















Properties and benefits

- Conventional grinding: with a standard point sharpening Simple and robust, for versatile use. Enables good hole precision and wear resistance.
- → 30° type N flute: normal flute profile with a 30° helix angle. Suitable for general use. Provides good rigidity to the tool, as well as excellent drilling precision.
- → High-speed steel: HSS substrate → For general use in steels and cast irons up to 950 N/mm²
- + 118° tip: 118° tip angle for the sharpening of the drill bit.

 Suitable for general use in materials with long shavings. Enables the rapid attach of the material and simple centring.

Données de gestion :

PCB: 1 / Kilogram.: 0,224 / Dimensions: 0140x0087x0017 mm / EAN: 3221910850845