

5020024 | Roll forged HSS metal drill bit - reduced shank ACCESS (Plastic sleeve)

Large diameter rolled drill bit for occasional use.



- Especially for soft steels and plastics
- Economical drill bit
- Conventional point
- Reduced shank
- 30° type N flute
- 118° tip

Machine

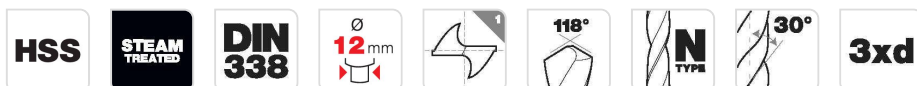


Application



O3-
PLASTICS

Features



Properties and benefits

- + Conventional grinding: with a standard point sharpening ➡ Simple and robust, for versatile use. Enables good hole precision and wear resistance.
- + Reduced shank: shank diameter reduced to a diameter of less than 12 mm. ➡ Enables the mounting of large-diameter drill bits onto 12 mm chucks.
- + 30° type N flute: normal flute profile with a 30° helix angle. ➡ Suitable for general use. Provides good rigidity to the tool, as well as excellent drilling precision.
- + 118° tip: 118° tip angle for the sharpening of the drill bit. ➡ Suitable for general use in materials with long shavings. Enables the rapid attack of the material and simple centring.



Code	EAN	Ø	d2/CM	L	l	lu	QTY	PCB
50200241400	3221910555900	14	12	160	108		1	1
50200241500	3221910555917	15	12	169	114		1	1
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50200241800	3221910555931	18	12	191	130		1	1
50200242000	3221910555948	20	12	205	140		1	1