

High-performance drill for fast and intensive drilling of small diameters thanks to its geometry. Versatile use. Made in France.



- Especially for stainless steel and high-strength steels
- Incredibly fast drilling
- Superior long life
- Ultra-precise drilling
- Made in France

- 4-sided grinding
- Cylindrical shank
- 30° type N flute
- 5% cobalt HSS

Machine



Application

K 2	K 3	M	N	P 1	P 2	P 3
K2- Gray Cast iron	K3- Nodular and GS Cast iron	M- Stainless steels	N- Non-ferrous alloys	P1- Unrealized steels	P2- Weakly allied steels	P3- strong alloy steels

Features



Properties and benefits

- + 4-sided grinding: directly derived from the grinding of monobloc carbide drill bits. Flat cutting and undercutting sides with a constant clearance angle. ➡ Very high stability and excellent precision Particularly well-suited for difficult drilling applications (stainless steel...)
- + Cylindrical shank: the diameter of the shank is equal to the diameter of the tip. ➡ Enables versatile use on portable electrical tools and CNC machine tools.
- + 30° type N flute: normal flute profile with a 30° helix angle. ➡ Suitable for general use. Provides good rigidity to the tool, as well as excellent drilling precision.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².



Code	EAN	Ø	d2/CM	L	l	lu	QTY	PCB
81439910080	3221910834296	0.8	0.8	30	10		1	10
81439910090	3221910834302	0.9	0.9	32	11		1	10
81439910100	3221910834326	1	1	34	12		1	10
81439910110	3221910834340	1.1	1.1	36	14		1	10
81439910115	3221910834357	1.15	1.15	36	14		1	10
81439910120	3221910834364	1.2	1.2	38	16		1	10
81439910130	3221910834388	1.3	1.3	36	16		1	10
81439910140	3221910834395	1.4	1.4	40	18		1	10
81439910150	3221910834401	1.5	1.5	40	18		1	10
81439910160	3221910834418	1.6	1.6	43	20		1	10
81439910170	3221910834425	1.7	1.7	43	20		1	10
81439910180	3221910834449	1.8	1.8	46	22		1	10
81439910190	3221910834456	1.9	1.9	46	22		1	10
81439910195	3221910835224	1.95	1.95	49	24		1	10
81439910200	3221910834463	2	2	49	24		1	10



8143991 | Metal drill bit HSS-E5 (cobalt 5%) -DIN338 -h8 -4 facet cut

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81439910210	3221910834470	2.1	2.1	49	24	1	10
81439910220	3221910834487	2.2	2.2	53	27	1	10
81439910230	3221910834500	2.3	2.3	53	27	1	10
81439910240	3221910834517	2.4	2.4	57	30	1	10