

Multi-application high performance hand taps (steel, stainless steel, cast iron) thanks to their geometry and stepped profile.



- Especially for multiple applications
- Gradual work
- High-speed steel
- STEAM treatment

Machine



Application

K	M 1	P 1	P 2	P 3
K- Ferrous Cast iron with Short Chips	M1- austenitic stainless steels	P1- Unrealized steels	P2- Weakly allied steels	P3- strong alloy steels

Features

M	6H		HSS	STEAM TREATED	DIN 352		X3 SET
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Properties and benefits

- + High-speed steel: HSS substrate ➡ For general use in steels and cast irons up to 950 N/mm²
- + STEAM treatment : Steam oxidation treatment. ➡ Avoids cold bonding. Reduced coefficient of friction in steels.



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
950101100200040	8420609239175	M	2	0,4	DIN 352	1,60	36	11.5	2 > 8.5	2,10	3	1
950101100250045	8420609239199	M	2.5	0,45	DIN 352	2,00	40	12	2 > 8.5	2,10	3	1
950101100300050	8420609239212	M	3	0,5	DIN 352	2,50	40	11	2 > 8.5	2,70	3	1
950101100350060	8420609239229	M	3.5	0,6	DIN 352	2,90	45	12	2 > 8.5	3,00	3	1
950101100400070	8420609239243	M	4	0,7	DIN 352	3,30	45	12.5	2 > 8.5	3,40	3	1
950101100500080	8420609239274	M	5	0,8	DIN 352	4,20	50	14.5	2 > 8.5	4,90	3	1
950101100600100	8420609239298	M	6	1	DIN 352	5,00	50	15.5	2 > 8.5	4,90	3	1
950101100700100	8420609239304	M	7	1	DIN 352	5,00	50	19	2 > 8.5	4,90	3	1
950101100800125	8420609239311	M	8	1,25	DIN 352	6,75	56	22	2 > 8.5	4,90	3	1
950101100900125	8420609239328	M	9	1,25	DIN 352	7,75	63	22	2 > 8.5	5,50	3	1
950101101000150	8420609239335	M	10	1,5	DIN 352	8,50	70	24	2 > 8.5	5,50	3	1
950101101100150	8420609239342	M	11	1,5	DIN 352	9,50	70	24	2 > 8.5	6,20	3	1
950101101200175	8420609239359	M	12	1,75	DIN 352	10,25	75	29	2 > 8.5	7,00	3	1
950101101400200	8420609239373	M	14	2	DIN 352	12,00	80	29	2 > 8.5	9,00	3	1
950101101600200	8420609239380	M	16	2	DIN 352	14,00	80	31	2 > 8.5	9,00	3	1
950101101800250	8420609239397	M	18	2,5	DIN 352	15,50	95	39	2 > 8.5	11,00	3	1
950101102000250	8420609239403	M	20	2,5	DIN 352	17,50	95	39	2 > 8.5	12,00	3	1
950101102200250	8420609239410	M	22	2,5	DIN 352	19,50	100	40	2 > 8.5	14,50	3	1
950101102400300	8420609239427	M	24	3	DIN 352	21,00	110	45	2 > 8.5	14,50	3	1
950101102700300	8420609239434	M	27	3	DIN 352	24,00	110	50	2 > 8.5	16,00	3	1
950101103000350	8420609239441	M	30	3,5	DIN 352	26,50	125	56	2 > 8.5	18,00	3	1
950101103300350	8420609239458	M	33	3,5	DIN 352	26,50	125	56	2 > 8.5	20,00	3	1

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950101103600400	8420609239465	M	36	4	DIN 352	32,00	150	63	2 > 8.5	22,00	3	1
950101103900400	8420609239472	M	39	4	DIN 352	35,00	150	63	2 > 8.5	24,00	3	1
950101104200450	8420609239489	M	42	4,5	DIN 352	37,50	150	63	2 > 8.5	24,00	3	1