

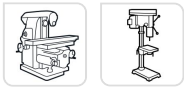
**960PT21 | Machine taps HSSE | TiCN coating | Metric - Fine  
Metric thread | DIN 371/374/376 | 6H PREMIUM (Unit  
packaging)**

Application: Through hole < 3xØ in steels, stainless steels, cast irons and non-ferrous alloys



- Especially for high-strength steels, stainless steels and cast irons
- Especially for multiple applications
- Precise thread tapping
  
- 5% cobalt HSS
- TiCN coating

**Machine**



**Application**



**Features**



**Properties and benefits**

- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².
- + TiCN coating : Thickness 2/4µm, hardness 3500 HV, coefficient of friction 0,15, resistance to heat (400°C). ➡ High toughness while maintaining a very high hardness. Reduced coefficient of friction. Increased tool life. Special steels.



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
960PT2100400050	3221912373397	MF	4	0.5	DIN 371	3,50	63	10	4>5	3,40	1	1
960PT2100500050	3221912373403	MF	5	0.5	DIN 371	4,50	70	11.2	4>5	4,90	1	1
960PT2100600050	3221912373410	MF	6	0.5	DIN 371	5,50	80	14	4>5	4,90	1	1
960PT2100600075	3221912373427	MF	6	0.75	DIN 371	5,25	80	14	4>5	4,90	1	1
960PT2100800100	3221912373434	MF	8	1	DIN 371	7,00	90	17.5	4>5	6,20	1	1
960PT2101000100	3221912373441	MF	10	1	DIN 371	9,00	90	21	4>5	8,00	1	1
960PT2101000125	3221912373458	MF	10	1.25	DIN 371	8,75	100	21	4>5	8,00	1	1
960PT2101200100	3221912373465	MF	12	1	DIN 374	11,00	100	22	4>5	7,00	1	1
960PT2101200125	3221912373472	MF	12	1.25	DIN 374	10,75	100	22	4>5	7,00	1	1
960PT2101400125	3221912373489	MF	14	1.25	DIN 374	12,75	100	22	4>5	9,00	1	1
960PT2101600150	3221912373496	MF	16	1.5	DIN 374	14,50	110	22	4>5	9,00	1	1
960PT2101800150	3221912373502	MF	18	1.5	DIN 374	16,50	110	25	4>5	11,00	1	1
960PT2102000150	3221912373519	MF	20	1.5	DIN 374	18,50	125	25	4>5	12,00	1	1
960PT2100200040	3221912372963	M	2	0.4	DIN 371	1,60	45	10	4>5	2,10	1	1
960PT2100250045	3221912372970	M	3	0.5	DIN 371	2,50	50	10	4>5	2,10	1	1
960PT2100300050	3221912372987	M	3	0.5	DIN 371	2,50	56	7	4>5	2,70	1	1
960PT2100400070	3221912372994	M	4	0.7	DIN 371	3,30	63	10	4>5	3,40	1	1
960PT2100500080	3221912373007	M	5	0.8	DIN 371	4,20	70	11.2	4>5	4,90	1	1
960PT2100600100	3221912373014	M	6	1	DIN 371	5,00	80	14	4>5	4,90	1	1
960PT2100800125	3221912373021	M	8	1.25	DIN 371	6,75	90	17.5	4>5	6,20	1	1
960PT2101000150	3221912373038	M	10	1.5	DIN 371	8,50	100	21	4>5	8,00	1	1
960PT2101200175	3221912373045	M	12	1.75	DIN 376	10,25	110	22	4>5	7,00	1	1
960PT2101400200	3221912373052	M	14	2	DIN 376	12,00	110	25	4>5	9,00	1	1



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960PT2101600200	3221912373069	M	16	2	DIN 376	14,00	110	28	4>5	9,00	1	1
960PT2101800250	3221912373076	M	18	2.5	DIN 376	15,50	125	32	4>5	11,00	1	1
960PT2102000250	3221912373083	M	20	2.5	DIN 376	17,50	140	32	4>5	12,00	1	1