

Tapping of steels.



- Especially for high-strength steels, stainless steels and cast irons
- Spiral flute
- 5% cobalt HSS

**Machine**



**Application**

P  
1

P1-  
Unrealized  
steels

P  
2

P2-  
Weakly  
allied  
steels

P  
3

P3- strong  
alloy steels

**Features**

BSP  
G

FORM  
C

15°

HSS  
E5

BRIGHT  
UNCOATED

DIN  
5156

CYL+ □

2-3 fls

**Properties and benefits**

- + Spiral flute : A flute shape that allows chips to be evacuated through the entrance to the hole. ➡ Allows better heat resistance due to better chip evacuation. For blind holes.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
963303100180280	8420609349041	BSPG 1/8"	28	DIN 5156	8,80	90	18	2-3	5,50	1	1	
963303100140190	8420609349034	BSPG 1/4"	19	DIN 5156	11,80	100	22	2-3	9,00	1	1	
963303100380190	8420609349065	BSPG 3/8"	19	DIN 5156	15,30	100	25	2-3	9,00	1	1	
963303100120140	8420609349027	BSPG 1/2"	14	DIN 5156	19,00	125	25	2-3	12,00	1	1	
963303100340140	8420609349058	BSPG 3/4"	14	DIN 5156	24,50	140	28	2-3	16,00	1	1	
963303110000110	8420609349096	BSPG 1"	11	DIN 5156	30,80	160	36	2-3	20,00	1	1	
963303100580140		BSPG 5/8"	14	DIN 5156	21,00	125	25	2>3	14,50	1	1	